



Specification	Unit	Model	
		TL250-L2	TL250-LT3
swing over bed	mm	400	400
Maximum turning diameter	mm	250	250
Machining length	mm	200	330
Maximum bar diameter	mm	52	52
spindle bore	mm	61	61
Bed Type	Degree	30	30
Spindle Nose	-	A2-6	A2-6
Maximum spindle speed	r/min	3000	3000
Chuck Size	mm	200	200
Turret Type		80-8 Servo	80-8 Servo
Tool Holder	mm	□25*25	□25*25
Boring bar diameter	mm	32	32
ball screw X / Z	mm	3210 / 3210	3210 / 3210
Guide rail X / Z	mm	35/30 RGH	35/30 RGH
Maximum stroke of X / Z-axis	mm	300 / 350	300 / 350
Rapid Feed X-axis/Z-axis	mm/min	20 / 20	20 / 20
Position Accuracy	mm	0.003	0.003
Repeatability	mm	0.003	0.003
System	-	Dd2100	Dd2100
Spindle motor power	kw	7.5	7.5
Drive motor torque X / Z-axis	Nm	6/6	6/6
Tail Stock Nose	w	-	MT-5
Tail Stock Dia / Stroke	Hp	-	75 / 300
Cooling water pump power	Kg	370	370
Total Power	mm	15	15
Net weight (approximately)		2300	2200
Machine dimensions (L X W X H)		2250*1650*1778	2350*1600*1700